



CNC Machinist / EDM Machinist Career Opportunity

Custom EDM is the go-to EDM machine shop for Silicon Valley and beyond. Since 1971, Custom EDM has been a reliable partner to some of America's most important industries from semiconductor equipment, medical devices, and scientific equipment, to defense, aerospace, energy, and automotive.

<https://www.customedm.com/our-story>

Qualifications / Responsibilities:

- Experience in CNC
- Set up, program, and operate EDM machines (Sodick) a bonus
- Strong blueprints readings & GD&T Knowledge
- Proficient in the use of CNC mills as well as manual machining.
- Able to maintain close tolerances and be able to achieve a high standard in a production and job shop environment
- Ability to hold tight tolerances and work independentl
- SolidWorks, Geopath, Surfcam and Ficuscam programing experience.
- Experience with CNC controls (Haas, Okuma, or similar)

Use and maintain a variety of precision measuring/inspection equipment:

- Strong understanding of precision measurement tools
- Inspect finished parts to ensure accuracy and quality standards
- Reliable, detailed-oriented, problem-solving and commitment to quality work
- Experience or familiar with various materials (aluminum, steel, stainless, etc.)
- Maintain equipment and follow safety procedures
- Ability to work independently and as part of a team.

Responsibilities

- Set up and operate CNC milling machines and EDM equipment to manufacture precision components per blueprints and tolerances.
- Interpret mechanical drawings and dimensional specifications; perform first-article checks and ongoing quality inspections using calipers and precision gauges.
- Program, verify, and adjust CAM/M-code for accurate toolpaths; perform tooling changes and machine tool maintenance as needed.
- Collaborate with QA and production teams to ensure defect-free finished products; document measurements and process adjustments.
- Adhere to Lean manufacturing principles and safety protocols; maintain clean work area and properly tool and calibrate equipment.

We offer:

Competitive pay **\$35-\$50 per hour**; Benefits package (Dental, Health & Vision Insurance), Holiday Pay and Paid Time Off in addition to career growth opportunities.

Location: 2191 Williams Street, San Leandro, CA

How to apply: Send resume to info@customedm.com and donna@66training.com