Carson Enterprises, Inc.

Job Description

D/T Carson Enterprises Inc. offers an array of solutions for transformational needs. Our company specializes in bus remanufacturing, interior rehabs, accident and fire repair, rail repair and rehab, and alternative fuel conversions.

JOB TITLE: Welder   **DATE REVISED:** 6/27/2016

CLASSIFICATION: Full Time   **Job No.:** CCWN010

REPORTS TO: Production Supervisor   **Department:** Production

Essential Responsibilities

The Welder, under the direction of a Supervisor, welds metal components such as aluminum stainless and mild steel with gas welding equipment as specified by layout, welding diagram, or work order.

Specific Responsibilities

- Plans work procedure
- Runs manual machine
- Learn to set-up electronic
- Adjust speed for wire, temperature for heat
- Obtains specified electrode and inserts electrode into portable holder or threads consumable electrode wire through portable welding gun
- Connects cables from welding unit to obtain amperage, voltage, slope, and pulse, as specified by Welding Engineer or Welding Technician
- Starts power supply to produce electric current
- Pull trigger to start ARC which generates heat to melt and deposit metal from electrode to work piece and join edges of work piece
- Manually guides electrode or gun along weld line, maintaining length of arc and speed of movement to form specified depth of fusion and bead, as judged from color of metal, sound of weld, and size of molten puddle
- Welds in flat, horizontal, vertical, or overhead positions
- Examines weld for bead size and other specifications
- Applies filler rod manually to supply weld metal
- Cleans or degreases weld joint or work piece
- Repairs broken or cracked parts and fills holes
- Prepares broken parts for welding by grooving or scarfing surfaces and drilling a hole at ends of cracks
- Chips off excess weld, slag, and spatter
- Additional cross-functional duties as assigned
  #### Fabrication
- Preheats work piece with hand torch or heating furnace
- Positions and clamps work pieces together or assembles them in jig or fixture
- Tacks assemblies together
- Bend and fold aluminum
- Uses sheerer and a bender
- Usage and Reading tape measures down to 16th of an inch

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Required Qualifications

- Minimum 2-5 years of experience Welding: MIG, Arc, Flux and or trade school education
- TIG experience and D-1 Certification a plus
- Interpersonal skills using tact, patience and courtesy
- Possess a strong mechanical aptitude
- Willingness to learn the use of basic tools and equipment relative to the repair of transit busses
- Ability to work under minimum supervision while working in a team-oriented environment

Must be able to:

- Lift, pull and push up to 50 pounds of dead weight
- Climb up and down a ladder
- Stoop, kneel, squat, crouch and or crawl
- Twist/ Turn in confined spaces

After your probation period is completed all full time employees of D/T Carson Enterprises Inc. will be offered excellent benefits such as:

- Medical
- Dental / Vision
- Long and Short Disability
- Life Insurance
- 401K Benefits w a company match
- Tuition Reimbursement
- Growth potential

We are an equal opportunities employer and welcome applications from all suitably qualified persons regardless of their race, sex, disability, religion/belief, sexual orientation or age.

We are drug free workplace that conducts pre-employment physical and drug screenings. We are regulated by the department of transportation and will be conducting random drug testing at regular intervals.

Application Process

You may apply for a position with D/T Carson Enterprises using one of these methods:

> Option 1: Apply directly online: http://completecoach.catsone.com/careers/

> Option 2: Schedule your interview directly with our corporate recruiter via phone or email
> - 800-300-3751 / hrdept@completecoach.com

> Option 3: We also accept walk in's Monday through Friday from 8:00 AM to 3:00 PM on site at:
> - 2301 Monarch St Alameda, CA 94501

*D/T Enterprises, Inc. reserves the right to amend or alter this description at any time at the discretion of the company. *